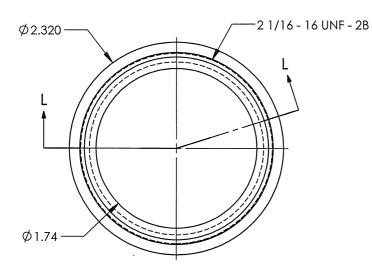
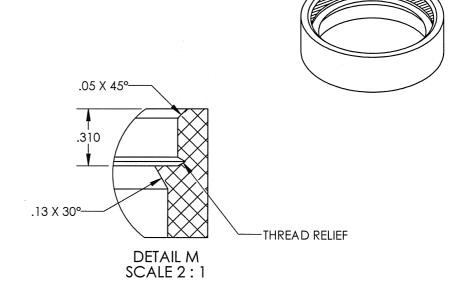
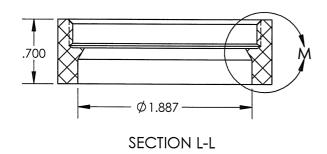


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	revisions						
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED		
2	16-0173	-15 CH'D DIM WAS .090 IS .110.	10/17/2016	RJC	SM		
3	17-0071	- 15 REMOVED DIM .110, .060, .070, .140, .080, 12X .063, 11X 30°; CH'D DIM WAS .670 IS .710, WAS .280 IS .310; .13 X 30°, .05 X 45°, Ø1.74, 2 1/16 - 16 UNF -2B.	3/23/2017	SM	JAG		







-15)

CAP



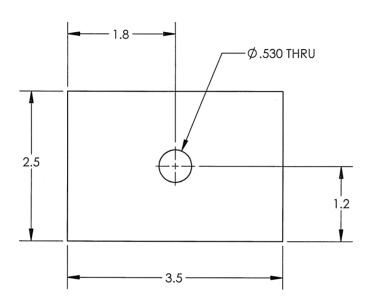
MRH DAMPER SETTING TOOL

DWG NO.				4008101-15 D			
MAT'L BLAC	MAT'L BLACK DELRIN/ACETAL			UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8			
HEAT TREAT	TREAT						
	FINISH			.XX			
SPEC	:						
DRAWN BY:	MACKO	/JAK		.015 x 45° C			
CHECKED:	CLOUGH	l		AFTER PLA	ATING		
OPPS APPR:	ANDERS	SON		3. INTERPRE ASME Y14.	T DIM AND TOL PER 5M-2009		
QA APPR:	LIND&AY	5			USED ON MODEL		
APPROVED:	1				H175		
SCALE	N/A VY	DATE	3/	3/2016	SHEET 9 OF 11		

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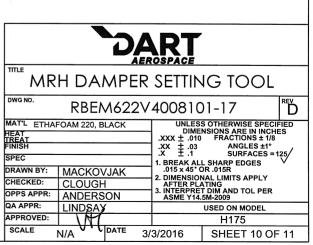
1.0

	REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED	
2	16-0173	-17 CH'D MATERIAL WAS Y20 BLACK IS ETHAFOAM 220, BLACK, (CAES SOLUTIONS).	10/17/2016	RJC	SM	



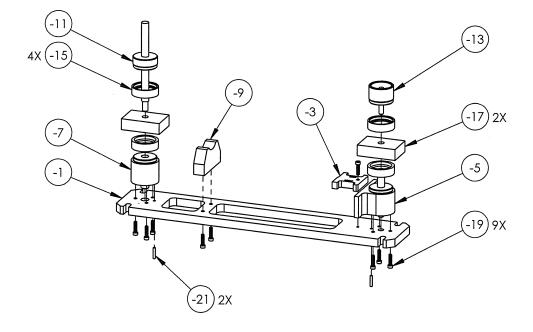






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NOTE: REF. AIRBUS T/N: M622V4008101.

KEI: MINDOS 1/11. MIOZZ V 4000101.						
Part #	UNIT QTY	Description	Material			
-1	1	BASE	A36/1018/1020 HR			
-3	1	MEASUREMENT BLOCK	303 S.S.			
-5	1	SUPPORT 1	303 S.S.			
-7	1	SUPPORT 2	303 S.S.			
-9	1	SUPPORT 3	6061			
-11	1	FASTENER 1	303 S.S			
-13	1	FASTENER 2	303 S.S.			
-15	4	CAP	BLACK DELRIN/ACETAL			
-17	2	FOAM BLOCK	ETHAFOAM 220, BLACK			
-19	9	SOCKET CAP SCREW	S.S.			
-21	2	PIN	STEEL			



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e-mail: sales@dartaero.com dartaerospace.com

## MRH DAMPER SETTING TOOL

RBEA	1622V	4008101	D REV	CUSTOMER 1 OF 1		
SCALE N/A		DATE 3/3/2	016	SHEET	11 OF 11	